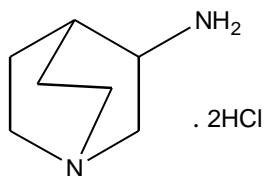
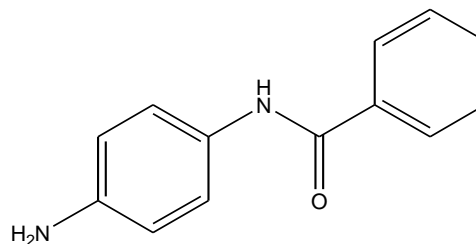


INTERMEDIATES

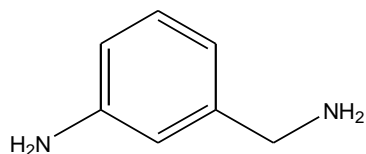
I. 3-Aminoquinuclidine Dihydrochloride
[6530-09-2]



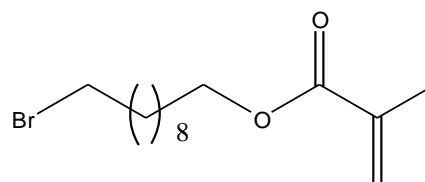
II. 4-Aminobenzanilide
[17625-83-1]



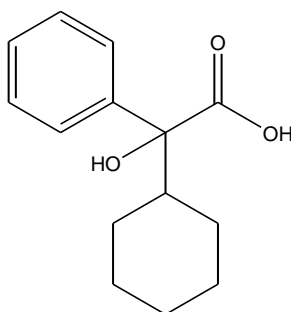
III. 3-Aminobenzylamine
[4403-7-7]



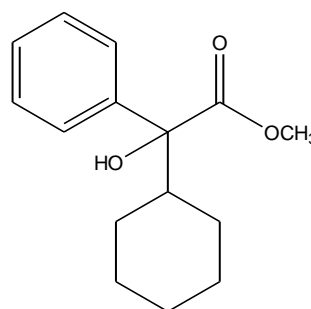
IV. Bromodecylmethacrylate



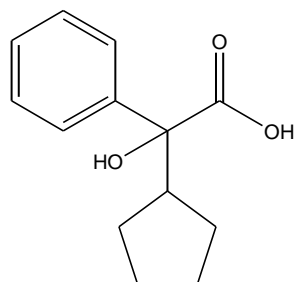
V. Cyclohexyl Mandelic acid
[4335-77-7]



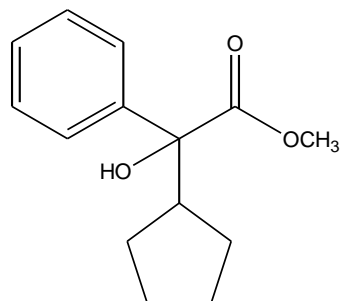
VI. Cyclohexyl Mandelic acid, Methyl ester



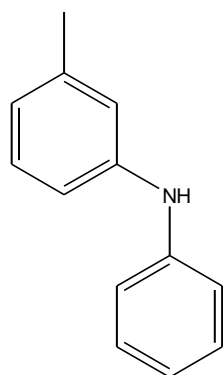
VII. Cyclopentyl Mandelic acid
[427-49-6]



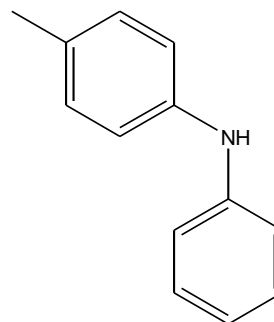
VIII. Cyclopentyl Mandelic acid, Methyl ester



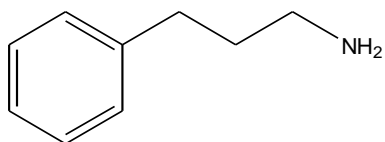
IX. 3-Methyldiphenyl amine
[1205-64-7]



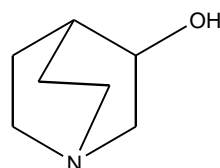
X. 4-Methyldiphenyl amine
[620-84-8]



XI. 3-Phenylpropylamine
[2038-57-5]



XII. 3-Quinuclidinol
[1619-34-7]



XIII. Parabromobenzophenone
[90-90-4]

